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ABSTRACT

A system for starting up an extruded film tube in a blown film extrusion apparatus includes a subsystem for varying a quantity of air in the extruded film and a subsystem for executing program instructions which control the operation of the subsystem for varying a quantity of air. The subsystem for varying a quantity of air in the extruded film tube includes a supply blower and an exhaust blower. The program instructions include at least one routine for the automatic and coordinated control of the subsystem for varying a quantity of air in the extruded film tube.